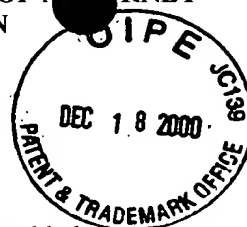


COMBINED DECLARATION AND POWER OF ATTORNEY
FOR PATENT APPLICATION
(Page 1)



As a below named inventor, I hereby declare that:

My residence, post office address and citizenship are as stated below next to my name;

I believe I am the original, first and sole inventor (if only one name is listed below) or an original, first and joint inventor (if plural names are listed below) of the subject matter which is claimed and for which a patent is sought on the invention entitled TABLET PRODUCTION METHOD AND TABLET

the specification of which ☐ is attached hereto ☒ was filed on _____
as United States Application No. or PCT International Application No. 09/647,786
and was amended on _____ (if applicable).

I hereby state that I have reviewed and understand the contents of the above-identified specification, including the claims, as amended by any amendment referred to above.

I acknowledge the duty to disclose information which is material to patentability as defined in 37 CFR §1.56.

I hereby claim foreign priority benefits under 35 U.S.C. §119(a)-(d) or §365(b), of any foreign application(s) for patent or inventor's certificate, or § 365(a) of any PCT international application which designates at least one country other than the United States, listed below and have also identified below any foreign application for patent or inventor's certificate, or PCT international application having a filing date before that of the application on which priority is claimed:

<u>Country</u>	<u>Application No.</u>	<u>Filed (Day/Mo./Yr.)</u>	<u>(Yes/No)</u> <u>Priority Claimed</u>
Japan	10-96441	8 April 1998	Yes

I hereby claim the benefit under 35 U.S.C. § 119(e) of any United States provisional application(s) listed below:

<u>Application No.</u>	<u>Filed (Day/Mo./Yr.)</u>
------------------------	----------------------------

I hereby claim the benefit under 35 U.S.C. § 120 of any United States application(s), or § 365(c) of any PCT international application designating the United States, listed below and, insofar as the subject matter of each of the claims of this application is not disclosed in the prior United States or PCT international application in the manner provided by the first paragraph of 35 U.S.C. § 112, I acknowledge the duty to disclose information which is material to patentability as defined in 37 C.F.R. § 1.56 which became available between the filing date of the prior application and the national or PCT international filing date of this application.

<u>Application No.</u>	<u>Filed (Day/Mo./Yr.)</u>	<u>Status</u> <u>(Patented, Pending, Abandoned)</u>
------------------------	----------------------------	--

PCT/JP99/01861	7 April 1999	Pending
----------------	--------------	---------

I hereby appoint the practitioners associated with the firm and Customer Number provided below to prosecute this application and to transact all business in the Patent and Trademark Office connected therewith, and direct that all correspondence be addressed to the address associated with that Customer Number:

005127-9844960

[illegible]

(Page 2)

Full Name of Sole or First Inventor, if any Eiji Hayakawa
 Inventor's signature Eiji Hayakawa
 Date 2000.11.10 Citizen/Subject of Japan
 Residence 495-15, Chabatake, Susono-shi, Shizuoka 410-1121 Japan
 Post Office Address KYOWA HAKKO KOGYO CO., LTD.
6-1 Ohtemachi 1-chome, Chiyoda-ku, Tokyo, Japan

Full Name of Second Joint Inventor, if any Yasuihiro Ishikawa
 Second Inventor's signature Yasuihiro Ishikawa
 Date 2000.11.10 Citizen/Subject of Japan
 Residence 855-15, Shimotogari, Nagaizumi-cho, Sunto-gun, Shizuoka
411-0943 Japan
 Post Office Address KYOWA HAKKO KOGYO CO., LTD.
6-1 Ohtemachi 1-chome, Chiyoda-ku, Tokyo, Japan JPX

Full Name of Third Joint Inventor, if any Tomohiko Goto
Third Inventor's signature Tomohiko Goto
Date 2009/1/10 Citizen/Subject of Japan
Residence 557-52, Nakatogari, Nagaizumi-cho, Sunto-gun, Shizuoka
412-0942 Japan
Post Office Address KYOWA HAKKO KOGYO CO., LTD.
6-1 Ohtemachi 1-chome, Chiyoda-ku, Tokyo, Japan JPX

Full Name of Fourth Joint Inventor, if any Kiyoshi Morimoto
Fourth Inventor's signature Kiyoshi Morimoto
Date 2011.10 Citizen/Subject of Japan
Residence 71-11, Kamo, Mishima-shi, Shizuoka 411-0023 Japan
Post Office Address KYOWA HAKKO KOGYO CO., LTD.
6-1 Ohtemachi 1-chome, Chiyoda-ku, Tokyo, Japan JPK

COMB DECLARATION AND POWER OF ATTORNEY
FOR PATENT APPLICATION

(Page 3)

Full Name of Fifth Joint Inventor, if any 5-10 Kunio Ito
Fifth Inventor's signature Kunio Ito
Date 2000.11.14 Citizen/Subject of Japan
Residence 147-13, Nameri, Nagaizumi-cho, Shizuoka 411-0933 Japan
Post Office Address KYOWA HAKKO KOGYO CO., LTD.
6-1 Ohtemachi 1-chome, Chiyoda-ku, Tokyo, Japan JPX

NY_MAIN 116546 v 1

0064785:121800